

5/39

DART AEROSPACE LTD	Work Order:	24281
Description: Sign assembly	Part Number:	D3118-3
24.02.14 25.05.18		P 027-57000-03
Drawing: D3118 Rev. AB C	Qty:	10

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	JF	05.09.14	10
2	PURCHASING	Issue P/O: <u>2008655</u> Seal as per dwg D3118 Possible Supplier: Self powered lighting inc. Replaces: BHT P/N 212-072-637-107 Material release note required RF 24.11.29 Sign Should be self-luminous to minimum brightness of 160 microlamberts	AR	05/09/15	10
3	RECEIVING	Receive and inspect for transit damage Ensure material release note is attached	CL	05/10/17	10
4	QC	Inspect Level 6 Check dims to dwg and certification attached.	U	05/10/20	10
5	STORES	Identify and stock	CL	05/10/21	10
6	EXPEDITING	Close W/O Inspect level 21 Cost / part <u>168.50</u> <u>SAC 05/10/24</u> <u>(10)</u> <u>172.26</u>	DP	05/10/24	10

Rev	Date	Change	Revised By	Approved
A	02.05.15	New Issue	NG	P.E. 21/5/16

RELEASED

02/05/15

✓

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: LS Date: 05/10/24

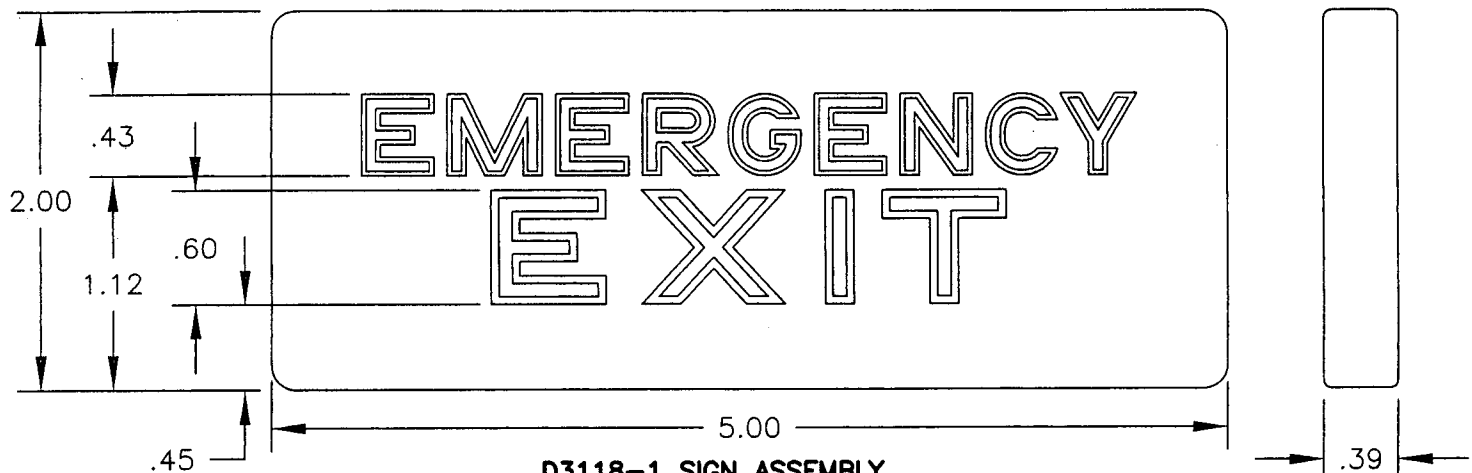
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



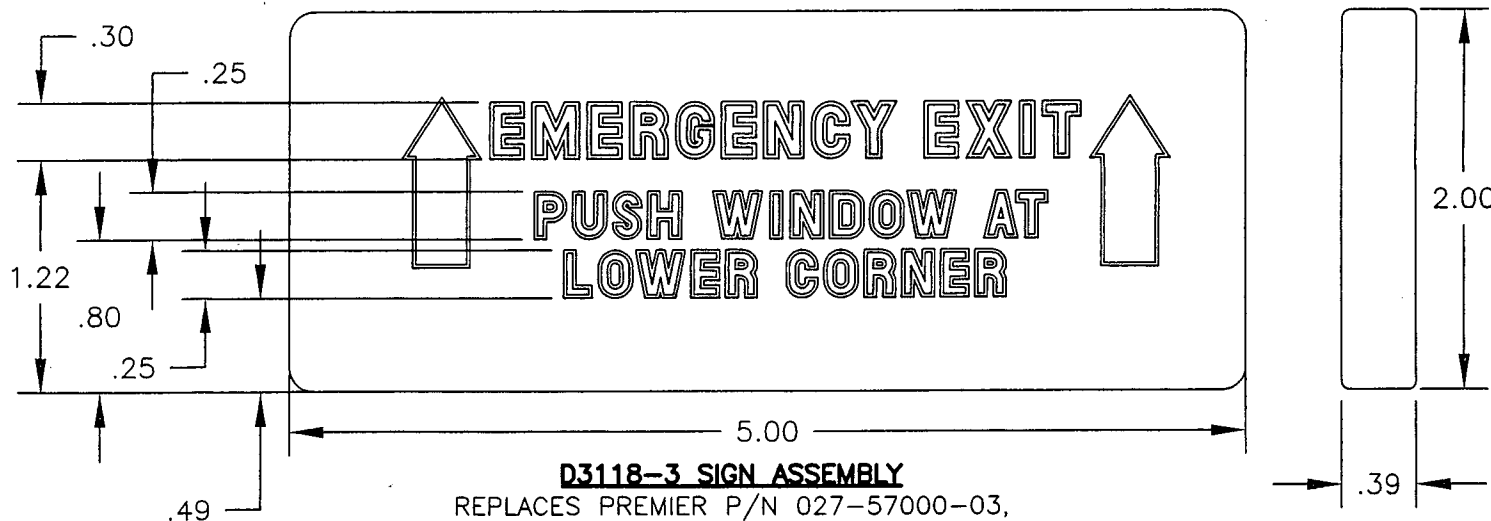
DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3118	REV. C SHEET 1 OF 2
DATE 05.02.22		TITLE SIGN ASSEMBLY	SCALE 1:1
A	02.04.15	NEW ISSUE	
B	04.05.05	ADD MINIMUM BRIGHTNESS = 160 MICROLAMBERTS	
C	05.02.22	ADD D3118-5	

RELEASED
PS. 03.05



D3118-1 SIGN ASSEMBLY

REPLACES PREMIER P/N 027-57000-01,
BHT P/N 46660-01008-00



D3118-3 SIGN ASSEMBLY

REPLACES PREMIER P/N 027-57000-03,
BHT P/N 212-072-637-107

NOTES

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: SELF POWERED LIGHTING INC
8 WESTCHESTER PLAZA
ELMSFORD, NY 10523
PHONE: (914) 592-8230
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY

UNLESS OTHERWISE NOTED
SUBMITTAL REQUIREMENT
WITHOUT NOTICE

WORK ORDER

NO. 24281

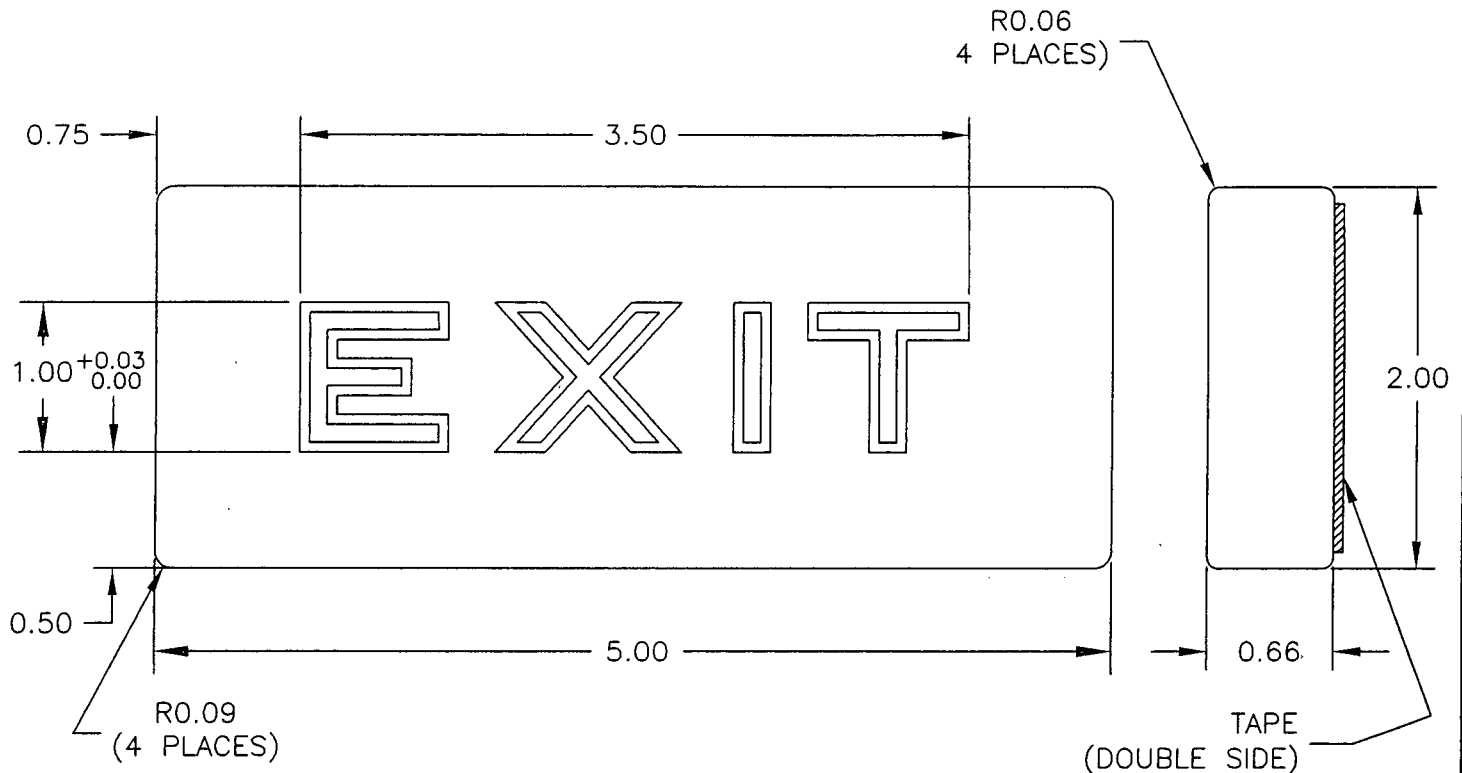
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DESIGN RT	DRAWN BY RT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3118	REV. C SHEET 2 OF 2
DATE 05.02.22	TITLE SIGN ASSEMBLY		SCALE NTS

RELEASED
05.03.25



NOTES

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: T-LIGHT SIGN, P/N AC/4-A
SELF POWERED LIGHTING INC
8 WESTCHESTER PLAZA
ELMSFORD, NY 10523
PHONE: (914) 592-8230
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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WORK ORDER
NO. 24281

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Sep 13, 2005
03:34 pm

Work Order No : 0024281
Project Name : D3118-3
Project For : WK539
Work Order Type : Main
Main WO Number :
House Part Number : D3118-3
Description : Sign Assembly
Manufactured : Yes
Amount Req'd : 10
Amount Done : 0
Start Date : 09-13-05
Est Finish Date : 09-30-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00



31 WATERLOO AVE., PO BOX 657
BERWYN, PA 19312

CERTIFICATE OF CONFORMANCE

Customer	: <u>1st Aerospace</u>	MFG : SAFETY LIGHT CORP
PO #	: <u>2008655</u>	SPL Order # : <u>52943-8378</u>
PNR	: <u>AC/4ZZ</u>	S/N : <u>SP12082-SP12091</u>
Qty. Shipped:	<u>10</u>	

The undersigned certifies that all articles included in each shipment under the above Purchase Order are in accordance with the said Purchase Order and with all requirements, specifications and drawings pertinent to (including without limitations, all requirements, specifications and drawings as to process, finish and techniques) listed or referenced in said Order, and that materials used conform to the requirements of 14 CFR 25.853(a) (1) (iv), burn test criteria. All articles comply with FAA regulations and N.I.S.T. Standards per MIL-STD-45662 Paragraph 5.2.

☒ In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.811 (b) (2) with a minimal brightness of 160 micro lamberts.

☒ In addition, the above referenced Part Number conforms to the Drawing.

☐ In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.812 (b) (1) with a minimal brightness of 400 micro lamberts

Inspected By

Q.C. Personnel



(Seal)

Date: 10-13-05